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RBW6500X01611-W142H-3T
Job Sheet 184905



OCT - 25

Part No: RBW6500X01611-W142H-3T Job Qty: 2 ea

Part Name: Tail Rotor Gear Box Output Oil Seal Removal & Press Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500X01611-W142H-3T Rev 1 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Small Fab-4		<i>MLL</i>
110	Small Fab	2 pcs	10/26/18	10/26/18	0.00	0.20	Small Fab-4		<i>MLL</i> <i>JAS</i>
120	QC	2 pcs	10/26/18	10/26/18	0.00	0.00	QC5		<i>38</i>
130	Packaging	2 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-1		<i>MLL</i> <i>9-89</i>
140	QC21-FG	2 Ea	10/26/18	10/26/18	0.00	0.00	QC21		<i>JAS</i>
Part Op 110 - Pick bag and tag									<i>21</i> <i>OCT 24 2018</i>
Descriptions:									<i>3-89</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6500X01611-W142H-3T-1	TBD	2 Ea (1 ea)	90-Start up Operation	<i>5078054</i>
RBW6500X01611-W142H-3T-3	TBD	2 Ea (1 ea)	90-Start up Operation	<i>5065070</i>
RBW6500X01611-W142H-3T-5	TBD	2 Ea (1 ea)	90-Start up Operation	<i>5078056</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6500X01611-W142H-3T-1	2	5	0
	RBW6500X01611-W142H-3T-3	2	5	0
	RBW6500X01611-W142H-3T-5	2	5	0

Part Specifications



Container No: S120550



Part: RBW6500X01611-W142H-3T

Job No: 184905

Serial No/Batch: S120550

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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not be found.

Plex 10/18/18 7:26 AM Dart.lajeunesse.marie

Date: 10/23/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

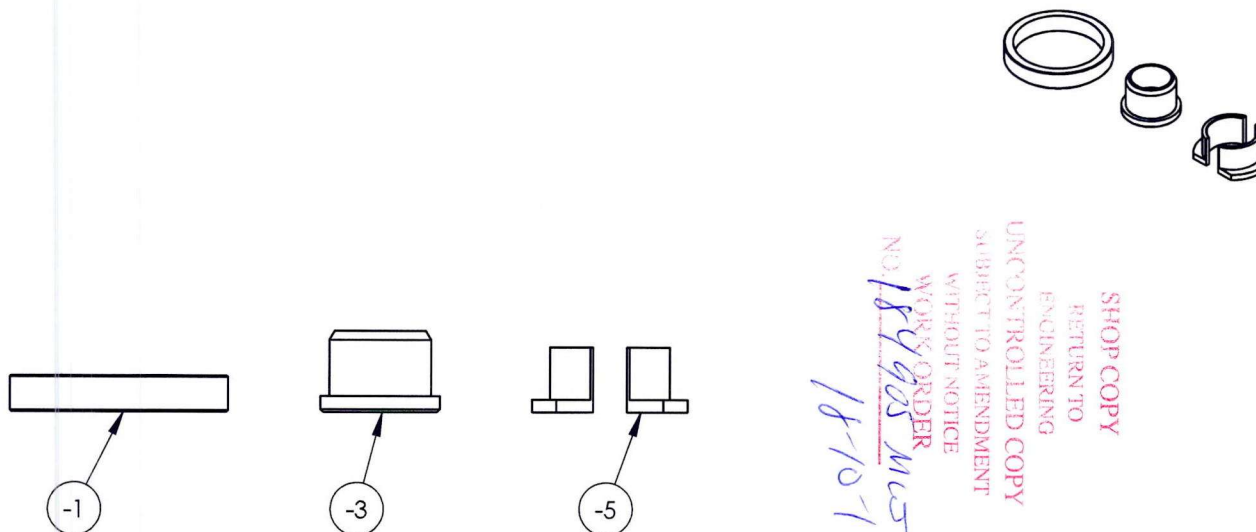
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0171	-5 ADDED ENGRAVE MATCHING ID NUMBER NOTE.	7/17/2015	RJC	JAG



NOTE:
 1. RBW6500X01611-W142H-3T REPLACES AGUSTA T/N: 3T6500X01611-W142H.
 2. PART OF KIT RBW6505G0021-3T.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SEAL SUPPORT	6061		2
			-3	1	PRESS TOOL	SP		3
			-5	1	TWO HALF PRESS TOOL	4140/4142 Q&T	(MAKES TWO HALVES)	4

DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T	REV 1
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	AW139
DATE 10/5/2010	SHEET 1 OF 4